

Work Order ID 122541

122541

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Item ID: D412-705-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Driveshaft Tunnel Modification
 Start Date: 7/15/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/21/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-750	E	*SR							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-705-015	CHG 005							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-11-26

DAS
05
9-89

NOV 2 6 2014

DAS
46
9-89

4X SP14-11-26

DAS
05
9-89

NOV 2 6 2014

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Item ID: D412-705-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Driveshaft Tunnel Modification

Stop *NS2*

Start Date: 7/15/14 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 7/21/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D412-705-015 Location: 021 PPP Rev:

015 Location: 021 PPP Rev:



QAS

45

NOV 7 6 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

OC

Memo

0.00

Quality Control

MLC

14-11-26

WVF

14-11-26

Picklist Print

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Work Order ID: 122541

122541

Parent Item: D412-705-015

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 7/15/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:B Removed Manufacturing 06-10-03 JLM

IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

IPP Rev:D

ECN 12-670 12.11.07 DD Verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C3A		Purchased	No			110	Each	555.0000	22	88			
AN3C3A									**			DAS	DAS
Bolt												46	26
												9-89	9-89

Location

Loc Qty

Loc Code

GA	66	
122141	6	
124417	60	
ST350	489	
124417	489	

AN3C4A		Purchased	No			110	Each	1,245.000	3	12			
AN3C4A									**			DAS	NOV 26 2014
Bolt												26	DAS
												9-89	46
												9-89	9-89

Location

Loc Qty

Loc Code

FG	20	
122814	20	
ST350	1225	
124221	12	
M127410	1	
M127832	62	
M128606	32	
M128634	8	
M128739	4	
M128879	71	
M129520	61	
M130716	974	

Picklist Print

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Work Order ID: 122541

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

122541

D412-705-015

Start Date: 7/15/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

D3256-1 Manufactured No

110 Each

7.0000

1 4

D3256-1

Panel

**

DAS
46
9-89

DAS
26
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST489

7

100800

1

116806

6

D3256-3 Manufactured No

110 Each

11.0000

1 4

D3256-3

Gasket

**

DAS
46
9-89

DAS
26
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST489

11

102920

2

116988

9

MS20427M3-3 Purchased No

110 Each

2,533.000

44 176

MS20427M3-3

Rivet

**

DAS
46
9-89

DAS
26
9-89

DAS
06
1-89

Location

Loc Qty

Loc Code

GA

10

121114

10

ST311

2523

m129864

598

m130922

1925

MS21060-L3K Purchased No

110 Each

185.0000

22 88

MS21060-L3K

Nut Plate

**

DAS
26
9-89

NOV 26 2014

DAS
06
9-89

Location

Loc Qty

Loc Code

ST302

185

m127836

66

m128995

119

SA 83x

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Shop Packet Print

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Picklist Print

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Work Order ID: 122541

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Parent Item: D412-705-015

D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 7/15/14

Required Date: 7/21/14

Start Qty: 4.00

Required Qty: 4.00

MS9321-09

Purchased

No

110

Each

230.0000

25

100

MS9321-09

Washer

DAS
26
9-89

NOV 26 2014

DAS
46
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

ST273

230

124862

2

m129022

128

m130358

100

68
324

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER